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**AMENDMENT 1**  
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## **Welding consumables — Solid wires and rods for fusion welding of titanium and titanium alloys — Classification**

### **AMENDMENT 1**

*Produits consommables pour le soudage — Fils pleins et baguettes  
pleines pour le soudage par fusion du titane et des alliages de titane —  
Classification*

*AMENDEMENT 1*



Reference number  
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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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Amendment 1 to ISO 24034:2005 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

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# **Welding consumables — Solid wires and rods for fusion welding of titanium and titanium alloys — Classification**

## **AMENDMENT 1**

### *Page 5*

Insert in a cell immediately above the footnotes:

“NOTE Corresponding national classifications are shown in Annex B.”

### *Page 9*

Add Annex B (see p. 2).

### *Page 10*

Add Bibliography (see p. 3).

## Annex B (informative)

### Corresponding national classifications

Table B.1 — Corresponding national classifications

| ISO 24034     |                  | USA                                      |                                         | Japan                       | Germany                   |
|---------------|------------------|------------------------------------------|-----------------------------------------|-----------------------------|---------------------------|
| Alloy symbols |                  | AWS A5.16/<br>A5.16M:2004 <sup>[1]</sup> | Aerospace<br>materials<br>specification | JIS Z3331 <sup>[7]a,b</sup> | DIN 1737-1 <sup>[8]</sup> |
| Numerical     | Chemical         |                                          |                                         |                             |                           |
| Ti 0100       | Ti99,8           | ERTi-1                                   |                                         | YT <sub>x</sub> 270         | 3.7026                    |
| Ti 0120       | Ti99,6           | ERTi-2                                   |                                         | YT <sub>x</sub> 340         |                           |
| Ti 0125       | Ti99,5           | ERTi-3                                   | AMS 4951 <sup>[2]</sup>                 | YT <sub>x</sub> 480         |                           |
| Ti 0130       | Ti99,3           | ERTi-4                                   |                                         | YT <sub>x</sub> 550         | 3.7036                    |
| Ti 2251       | TiPd0,2          | ERTi-11                                  |                                         | YT <sub>x</sub> 270Pd       | 3.7226                    |
| Ti 2253       | TiPd0,06         | ERTi-17                                  |                                         |                             |                           |
| Ti 2255       | TiRu0,1          | ERTi-27                                  |                                         |                             |                           |
| Ti 2401       | TiPd0,2A         | ERTi-7                                   |                                         | YT <sub>x</sub> 480Pd       | 3.7236                    |
| Ti 2403       | TiPd0,06A        | ERTi-16                                  |                                         | YT <sub>x</sub> 340Pd       |                           |
| Ti 2405       | TiRu0,1A         | ERTi-26                                  |                                         |                             |                           |
| Ti 3401       | TiNi0,7Mo0,3     | ERTi-12                                  |                                         |                             |                           |
| Ti 3416       | TiRu0,05Ni0,5    | ERTi-15A                                 |                                         |                             |                           |
| Ti 3423       | TiNi0,5          | ERTi-13                                  |                                         |                             |                           |
| Ti 3424       | TiNi0,5A         | ERTi-14                                  |                                         |                             |                           |
| Ti 3443       | TiNi0,45Cr0,15   | ERTi-33                                  |                                         |                             |                           |
| Ti 3444       | TiNi0,45Cr0,15A  | ERTi-34                                  |                                         |                             |                           |
| Ti 3531       | TiCo0,5          | ERTi-30                                  |                                         |                             |                           |
| Ti 3533       | TiCo0,5A         | ERTi-31                                  |                                         |                             |                           |
| Ti 4621       | TiAl6Zr4Mo2Sn2   |                                          | AMS 4952 <sup>[3]</sup>                 |                             |                           |
| Ti 4810       | TiAl8V1Mo1       |                                          | AMS 4955 <sup>[5]</sup>                 |                             |                           |
| Ti 5112       | TiAl5V1Sn1Mo1Zr1 | ERTi-32                                  |                                         |                             |                           |
| Ti 6320       | TiAl3V2,5        | ERTi-9                                   |                                         | YT <sub>Ax</sub> 3250       |                           |
| Ti 6321       | TiAl3V2,5A       | ERTi-9ELI                                |                                         |                             |                           |
| Ti 6324       | TiAl3V2,5Ru      | ERTi-28                                  |                                         |                             |                           |
| Ti 6326       | TiAl3V2,5Pd      | ERTi-18                                  |                                         |                             |                           |
| Ti 6400       | TiAl6V4          | ERTi-5                                   | AMS 4954 <sup>[4]</sup>                 | YT <sub>Ax</sub> 6400       |                           |
| Ti 6402       | TiAl6V4B         |                                          | AMS 4956 <sup>[6]</sup>                 | YT <sub>Ax</sub> 6400E      |                           |
| Ti 6408       | TiAl6V4A         | ERTi-23                                  |                                         |                             |                           |
| Ti 6413       | TiAl6V4Ni0,5Pd   | ERTi-25                                  |                                         |                             |                           |
| Ti 6114       | TiAl6V4Ru        | ERTi-29                                  |                                         |                             |                           |
| Ti 6415       | TiAl6V4Pd        | ERTi-24                                  |                                         |                             |                           |

<sup>a</sup> "x" designates the filler metal form, i.e. B = rods, W = wire.

<sup>b</sup> These alloys are the nearest equivalent of the relevant national standards.