INTERNATIONAL STANDARD



INTERNATIONAL ORGANIZATION FOR STANDARDIZATION МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ ORGANISATION INTERNATIONALE DE NORMALISATION

Descriptors: fasteners, screws, socket head screws, set screws, specifications, dimensions, dimensional tolerances, designation.

Hexagon socket set screws with flat point

Vis sans tête à six pans creux, à bout plat

First edition — 1977-06-15

STANDARDES O.COM. CITCHER VIEW PROPRIED DE LA PROPRIÉTA DE

UDC 621.882.219.4

Ref. No. ISO 4026-1977 (E)

SO 4026-1977 (E)

FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

OF 01150 A026.191 International Standard ISO 4026 was developed by Technical Committee ISO/TC 2, Fasteners, and circulated to the member bodies in April 1976.

It has been approved by the member bodies of the following countries

Belgium Brazil Bulgaria Czechoslovakia

India Ireland Italy Japan

Poland\() Romania South Africa, Rep. of Spain

Denmark Finland

Korea, Rep. of Mexico

Sweden Switzerland

France Germany Netherlands Norway

Turkey United Kingdom

Hungary

Philippines

U.S.S.R.

The member bodies of the following countries expressed disapproval of the document on technical grounds:

Australia





INTERNATIONAL STANDARD ISO 4026-1977 (E)/ERRATUM

Published 1979-11-15

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION MEЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ ORGANISATION INTERNATIONALE DE NORMALISATION

Hexagon socket set screws with flat point

ERRATUM

Page 2

Alter s max. to read as follows:

Thread size d	M 6	M 8	M 10	M 20	M 24
s max.	3,080	4,095	5,095	10,115	12,142

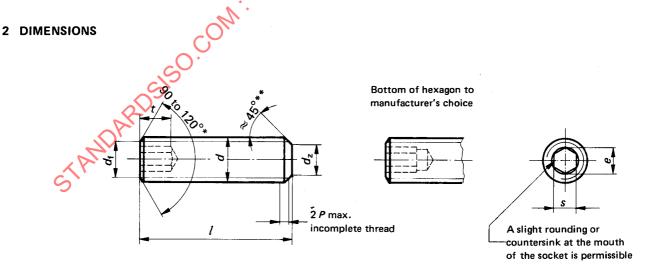
, co 4026. 191

Hexagon socket set screws with flat point

1 SCOPE AND FIELD OF APPLICATION

ilenthe full PDF of 150 AD26: 1917
Jon sc. This International Standard gives specifications for hexagon socket set screws with flat point with metric dimensions and thread diameters from 1,6 up to and including 24 mm and product grade A.

If, in special cases, specifications other than those listed in this International Standard are required, it is recommended that they should be selected from existing International Standards, for example ISO 261, ISO 888, ISO 898, ISO 965.



- The 120° angle is mandatory for short-length screws above the dotted stepped line.
- The 45° angle applies only to the portion of the point below the root diameter of the thread.