

# INTERNATIONAL STANDARD

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**AMENDMENT 1**  
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## **Dentistry — Ceramic denture teeth**

### **AMENDMENT 1**

*Produits et matériel pour l'art dentaire — Dents en céramique*  
*AMENDEMENT 1*



Reference number  
ISO 4824:1993/Amd.1:1997(E)

## Foreword

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International Organization for Standardization  
Case postale 56 • CH-1211 Genève 20 • Switzerland  
Internet iso@iso.ch

Printed in Switzerland

# Dentistry — Ceramic denture teeth

## AMENDMENT 1

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Replace existing subclause 4.1 with the following text.

### 4.1 Radioactivity of ceramic material

Dental ceramic materials shall have an activity concentration of not more than  $1,0 \text{ Bq}\cdot\text{g}^{-1}$  of uranium-238. Test in accordance with 6.7.

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After subclause 6.6.4 add the following subclause 6.7.

### 6.7 Radioactivity

#### 6.7.1 Sample preparation

If the teeth contain pins, crush lightly to remove pins, then continue milling in a tungsten-carbide mill or an alumina ceramic mill. Sieve and obtain 50 g of powder with particle size less than  $75 \mu\text{m}$ .

#### 6.7.2 Counting procedure

Use a sample volume of 60 ml bulk powder and determine the activity concentration of uranium-238 by neutron activation.

#### 6.7.3 Assessment of results

Each sample tested shall comply with the requirements in 4.1.