# INTERNATIONAL STANDARD

**ISO** 5775-1

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Bicycle tyres and rims -

Part 1:

Tyre designations and dimensions

Pneumatiques et jantes pour cycles -

Partie 1 : Désignation et cotes des pneumatiques

Reference number ISO 5775-1:1988 (E)

# **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at least 75 % approval by the member bodies voting.

International Standard ISO 5775-1 was prepared by Technical Committee ISO/TC 31, Tyres, rims and valves.

This third edition cancels and replaces the second edition (ISO 5775-1: 1980) and its addendum 1 of 1982, of which it constitutes a minor revision.

Users should note that all International Standards undergo revision from time to time and that any reference made herein to any other international Standard implies its latest edition, unless otherwise stated.

# Bicycle tyres and rims -

# **Part 1:**

Tyre designations and dimensions

#### 0 Introduction

This International Standard specifies the main requirements for bicycle tyres and rims. Part 2 covers rim dimensions.

## 1 Scope and field of application

This part of ISO 5775 specifies the designations and dimensions for pneumatic bicycle tyres:

Section one: "Wired edge" tyres mounted on straight side (SS) or crotchet type (CT) rims.

Section two: "Beaded edge" tyres mounted on hooked bead (HB) rims.

Tubular sew-up tyres and non-pneumatic tyres will be the subplects of separate International Standards.

# 2 References

ISO 4223-1, Definitions of some terms used in the tyre industry — Part 1: Pneumatic tyres.

ISO 5775-2, Bicycle tyres and rims — Part 2: Rims.

#### 3 Definitions

For the purposes of this part of ISO 5775, the definitions given in ISO 4223-1 apply.

# Section one: "Wired edge" tyres mounted on straight side (SS) or crotchet type (CT) rims

 ${\sf NOTE}-{\sf For}$  tyres that can be mounted on both straight side and hooked bead rims, see clause 11 in section two.

# 4 Tyre designation

The tyre designation for straight side (SS) and crotchet type (CT) rims shall be shown on the sidewall of the tyre and shall include the marking given in 4.1 to 4.4.

# 4.1 Tyre size designation

The characteristics shall be indicated as follows:

Nominal	Tyre	Nominal
section	construction	rim
width	code	diameter

#### 4.1.1 Nominal section width

The nominal section width of the tyre shall be expressed in millimetres.

#### 4.1.2 Tyre construction code

The tyre construction code shall be a separated dash.

NOTE - Other codes will be established for new concepts of tyres.

#### 4.1.3 Nominal rim diameter

The nominal rim diameter shall be expressed in millimetres

#### 4.2 Old marking

To help customers in those countries where other systems of marking were used, the old marking(s) can be added in parentheses before or after the tyre size designation.

It is suggested that characters smaller than those used for the designation specified in 4.1 be adopted. See the annex for correspondence between "tyre size designation" and "old markings". Sizes not included in the annex shall bear the tyre size designation only

# 4.3 Other service characteristics

- **4.3.1** In the case of tubeless tyres, the marking "TUBELESS" shall be shown on the tyre.
- **4.3.2** In the case of a preferred direction of rotation of the tyre, an arrow shall be used to indicate that direction.
- **4.3.3** Specific indications, if required, may be added to indicate
  - a) the recommended inflation pressure, in kilopascals;
  - b) other characteristics.

#### 4.4 Example

A tyre having nominal section width 32 mm, nominal rim diameter 597 mm and recommended inflation pressure of 400 kPa shall be marked as follows:

### 5 Tyre dimensions

## 5.1 Calculation of "design new tyre" dimensions

# 5.1.1 Theoretical rim width, Rth

The theoretical rim width,  $R_{\rm th}$  is equal to the product of the nominal section width,  $S_{\rm N}$  by the rim/section ratio,  $K_1$ :

$$R_{\rm th} = K_1 \times S_N$$

NOTE — For tyres with  $S_{\rm N}$  < 30,  $K_{\rm 1}$  = 0,65. For tyres with  $S_{\rm N}$  > 30,  $K_{\rm 1}$  = 0,55.

### 5.1.2 Measuring rim width, $R_{\rm m}$

The measuring rim width,  $R_{\rm m}$ , is the width of the existing rim nearest to the theoretical rim width,  $R_{\rm th}$ . See ISO 5775-2 for existing rim widths.

#### 5.1.3 Design new tyre section width, S

The design new tyre section width, S, is the nominal section width,  $S_{\rm N}$ , transferred from the theoretical rim width,  $R_{\rm th}$ , to the measuring rim width,  $R_{\rm m}$ :

$$S = S_{\rm N} + K_2 (R_{\rm m} - R_{\rm th})$$

rounded to the nearest whole number.

NOTE — For tyres of existing concepts,  $K_2 = 0.4$ .

#### 5.1.4 Design new tyre section height, H

The design new tyre section height, H, is equal:

- to the nominal section width,  $S_N$ , when  $S_N > 28$  mm;
- to the nominal section width  $S_{\rm N}$ , plus 2,5 mm when  $S_{\rm N}$  < 28 mm.

### 5.1.5 Design new tyre overall diameter, $D_{\rm o}$

The design new tyre overall diameter,  $D_{\rm o}$ , is the sum of the nominal rim diameter,  $D_{\rm r}$ , plus twice the design new tyre section height, H:

$$D_0 = D_r + 2H$$

Existing values of the nominal rim diameter,  $D_{\rm r}$ , are given in ISO 5775-2.

# 5.2 Calculation of maximum tyre dimensions in service

This calculation is for use by vehicle manufacturers in designing for tyre clearance.

## 5.2.1 Maximum overall width in service, $W_{\rm max}$

The maximum overall width in service,  $W_{\rm max}$ , is equal to the design new tyre section width, S, plus 3 mm :

$$W_{\text{max}} = S + 3 \text{ mm}$$

This includes protective ribs, lettering, embellishments, manufacturing tolerances and growth due to service.

# 5.2.2 Maximum overall diameter in service, $D_{o,max}$

The maximum overall diameter in service,  $D_{\rm o,max}$ , is equal to the nominal rim diameter,  $D_{\rm r}$ , plus twice the design new tyre section height,  $H_{\rm r}$  plus 6 mm :

$$D_{\text{o,max}} = D_{\text{r}} + 2H + 6 \text{ mm}$$

This includes manufacturing tolerances and growth due to service.

#### 5.3 Values

Table 1 shows the dimensions for measuring rim width, design section width and design section height according to 5.1 for nominal section widths to be used.

Table 1 — "Wired edge" tyres mounted on straight side rims — New tyre dimensions

Dimensions in millimetres

N !	14in	New tyre	
Nominal section width	Measuring rim width <sup>1)</sup>	Design section width	Design section height
S <sub>N</sub>	R <sub>m</sub>	SS	Н
20	13C	20	22,5
23	15C	23	25,5
25	15C	25	27,5
28	18	28	28
32	18	32	32
35	20	35	35
37	20	37	37
40	22	40	40
44	24	44	44
47	27	47	47
50	27	50	50
54	30,5	54	54
57	30,5	57	57
62	34 (30,5)	62 (61)	62

<sup>1)</sup> For dimensions of measuring rims, see ISO 5775-2.

### 5 Tyre dimension measurement method

Before measuring, tyres shall be mounted on the measuring rim, inflated to the recommended inflation pressure and allowed to stand for a minimum of 24 h at normal room temperature, after which the inflation pressure shall be readjusted to the original value.

# 7 Recommended rim contours

The recommended straight side (SS) and crotchet type (CT) rim contours correlated to nominal tyre section widths,  $S_{\rm N}$ , are presented in table 2.

When mounting the tyre on a permitted rim, the section width of the tyre varies by 0,4 times the difference between the recommended and permitted rim widths.

NOTE — Rim dimensions and bead seat characteristics are given in ISO 5775-2.

Table 2 — "Wired edge" tyres mounted on straight side and crotchet type rims — Recommended rims

Nominal section	Recommended rims <sup>1)</sup>	
width	Straight side (SS)	Crotchet type (CT)
S <sub>N</sub>	111119	711113
20		13 C
23	_	13 C — 15 C
25	16 — 18	13 C ~ 15 C — 17 C
28	16 - 18 - 20	15 C — 17 C — 19 C
32	16 - 18 - 20	15 C — 17 C — 19 C
35	18 — 20 — 22	17 C — 19 C — 21 C
37	18 - 20 - 22	17 C — 19 C — 21 C
30	20 - 22 - 24	19 C — 21 C — 23 C
44	20 - 22 - 24 - 27	21 C — 23 C — 25 C
47	22 - 24 - 27	23 C — 25 C
50	24 - 27 - 30.5	25 C
54		
57	27 — 30.5	_
62		

Crotchet type rims shall be used when tyre inflation pressures over
kPa are recommended.

# Section two: "Beaded edge" tyres mounted on hooked bead (HB) rims

## 8 Tyre designation

The tyre designation for hooked bead (HB) rims shall be shown on the sidewall of the tyre and shall include the marking given in 8.1 to 8.3.

#### 8.1 Tyre size designation

The characteristics shall be indicated as follows:

Overall		Nominal
diameter	×	section
code		code

#### 8.1.1 Overall diameter code

The overall diameter code shall be in whole even numbers.

#### 8.1.2 Symbol "x"

The symbol " $\times$ " shall be included between the code corresponding to the overall diameter and the code corresponding to the nominal section.

#### 8.1.3 Nominal section code

The nominal section code shall be expressed in hundredths or thousandths, ending in 5 (for example 1.375).

#### 8.2 Preferred direction of rotation

In the case of a preferred direction of rotation of the tyre, an arrow shall be used to indicate that direction.

## 8.3 Example

A tyre having overall diameter code 20 and nominal section code 1.375 shall be marked as follows:

#### 9 Tyre dimensions

### 9.1 "Design new tyre" dimensions

#### 9.1.1 Measuring rim width, $R_{\rm m}$ , and design dimensions

Table 3 gives the measuring rim width,  $R_{\rm m}$ , the design new tyre section width, S, and the design new tyre section height, H, for a given nominal section code.

Table 3 — "Beaded edge" tyres mounted on hooked bead rims — Measuring rim width and design dimensions

Dimensions in millimetres

Nominal	Measuring Design new tyre		new tyre
section code	rim width R <sub>m</sub>	Section width S	Section height <sup>1)</sup> <i>H</i>
1.25	20	32	28
1.375	19,8	35	<b>9</b> 31
1.75	25	44	39
2.125	27	54	48

1) The design section height is equal to  $0.88 \times$  design section width rounded to whole numbers.

# 9.1.2 Design new tyre overall diameter, $D_{\rm o}$

The design new tyre overall diameter,  $D_{\rm o}$ , is equal to the sum of the nominal outside rim diameter,  $D_{\rm 2}$ , plus twice the design section height, H:

$$D_0 \geqslant D_2 + 2H$$

See ISO 5775-2 for existing values of nominal outside rim diameter.

# 9.2 Calculation of maximum tyre dimensions in service

This calculation is for use by vehicle manufacturers in designing for tyre clearance.

#### 9.2.1 Maximum overall width in service, $W_{\rm max}$

The maximum overall width in service,  $W_{\rm max}$ , is equal to the design new tyre section width, S, plus 3 mm :

$$W_{\text{max}} = S + 3 \,\text{mm}$$

This includes protective ribs, lettering, embellishments, manufacturing tolerances and growth due to service.

#### 9.2.2 Maximum overall diameter in service, $D_{o,max}$

The maximum overall diameter in service,  $D_{\rm o,max}$ , is equal to the nominal outside rim diameter,  $D_{\rm 2}$ , plus twice the design new tyre section height, H, plus 6 mm:

$$D_{\text{o,max}} = D_2 + 2 H + 6 \text{ mm}$$

This includes manufacturing tolerances and growth due to service.

Dimensions in millimetres

# 9.3 Determination of nominal overall diameter code

The nominal overall diameter code expresses the value of the design new tyre overall diameter,  $D_{\rm o}$ , as in 9.1.2, multiplied by 0,04 and rounded to the nearest even number. (For example, if  $D_{\rm o}=450$ , nominal overall diameter code = 18.)

#### 9.4 Values

 $26 \times 2.125$ 

Table 4 shows the dimensions for measuring rim width, measuring rim overall diameter, design section width, design overall diameter, maximum overall width in service and maximum overall diameter in service according to 9.1 and 9.2 for sizes of interest.

# 10 Tyre dimension measurement method

Before measuring, tyres shall be mounted on the measuring rim, inflated to the recommended inflation pressure and allowed to stand for a minimum of 24 h at normal room temperature, after which the inflation pressure shall be readjusted to the original value.

# 11 Tyres that can be mounted on both hooked bead (HB) and straight side (SS) rims

#### 11.1 Tyre designation

Tyres of special construction can be designed in such a way as to permit their mounting both on hooked bead (HB) and straight side (SS) rims of similar diameters. In this case, the tyre shall be marked with the tyre designations of both categories, the designations being separated by a solidus; for example :

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# 11.2 Maximum tyre dimensions in service

The maximum tyre dimensions in service of the tyre shall conform to those of each tyre designation when fitted on the proper rim.

Table 4 — "Beaded edge" tyres mounted on hooked bead rims — Measuring rim, design new tyre and in service dimensions

Measuring rim1) In service Design new tyre Tyre size Maximum Maximum Overall Section Overall designation Width overall overali diameter width diameter width diameter 521 20 × 1.25 458,8 515 24 × 1.25 19,8 560,4 32 616 35 622 611,2 26 × 1.25 666 673 20 × 1.375 458.8 521 527 24 × 1.375 560,4 35 622 38 628 26 × 1.375 611,2 673 679 16 × 1.75 320,7 399 405 18 × 1.75 371 449 455 20 × 1.75 422,3 500 506 47 44 22 × 1.75 473 551 557 24 × 1.75 523,9 602 608 26 × 1.75 574,7 653 659 16 × 2.125 320,7 417 423 20 × 2.125 422,3 518 524 27,0 54 57 24 × 2.125 523,9 620 626

574,7

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<sup>1)</sup> Dimensions subject to revision. For dimensions of measuring rims, see ISO 5775-2.

# Annex

# Old marking

(This annex does not form a part of the Standard: see 4.2.)

 $\label{thm:correspondence} \begin{tabular}{ll} Table 5-Tyres mounted on straight side rims-\\ Correspondence between "tyre size designation" and "old markings" \\ \end{tabular}$ 

Tyre size designation	Old markin	ngs
28 — 590	26 × 1 3/8 × 1 1/8	
28 - 622	28 × 1 5/8 × 1 1/8 28 × 1 5/8 × 1 1/4 × 1 1/8	700 × 28 C 700 C Carrera
28 — 630	27 × 1 1/4 fifty	
28 - 635		700 B
28 — 642	28 × 1 3/8 × 1 1/8	700 × 28 A
32 – 239	12 × 1 3/8 × 1 1/4	300 × 32
32 — 248	12 × 1 1/4	300 × 32 A
32 – 288	14 × 1 3/8 × 1 1/4	350 × 32
32 — 298	14 × 1 1/4	350 × 32 A
32 — 340	16 × 1 3/8 × 1 1/4	400 A 400 × 32
32 — 349	16 × 1 1/4 NL	400 × 32 A
32 — 357	17 × 1 1/4	
32 — 369	16 × 1 1/4	COW.
32 — 390	18 × 1 3/8 × 1 1/4	450 A 450 × 32
32 — 400	18 × 1 1/4	450 × 32 A
32 – 438	AR	500 × 32 ANL
32 — 440	20 × 13/8 × 1 1/4	500 A 500 × 32
32 — 451	20 × 1 1/4	500 × 32 A
32 – 489		550 × 32 ANL
32 490	22 × 1 3/8 × 1 1/4	550 A 550 × 32
32 — 501	22 × 1 1/4	550 × 32 A
32 — 508	22 × 1 1/4 × 1	
32 — 540	24 × 1 3/8 × 1 1/4	111111111111111111111111111111111111111
32 — 541	24 × 1 3/8 × 1 1/4 NL	600 A 600 × 32 A

esignation a	na ola markings	
Tyre size designation	Old markings	
32 — 547	24 × 1 1/4	1000
32 — 590	26 × 1 3/8 × 1 1/4	650 × 32 A
32 — 597	26 × 1 1/4	
32 — 622	28 × 1 5/8 × 1 /4 28 × 1 1/4 × 1 3/4	700 × 32 C 700 C Course
32 — 630	27 × 19/4	
32 — 635	28 × 1 1/2 × 1 1/8	700 × 28 B 700 B Course
37 — 288		350 A Comfort 350 A 1/2 Balloon
37 – 298	14 × 1 3/8	
37 – 337	16 × 1 3/8 ANL	
37 — 340	16 × 1 3/8 NL	400 A Comfort 400 A 1/2 Balloon 400 × 42 A 400 × 35 A
37 — 349	16 × 1 3/8	
37 — 387	18 × 1 3/8 NL	
37 — 390		450 A Comfort 450 A 1/2 Balloon
37 — 400	18 × 1 3/8	
37 — 438	20 × 1 3/8 NL	
37 — 440	:	500 A Comfort 500 A 1/2 Balloon
37 — 451	20 × 1 3/8	
37 — 489	22 × 1 3/8 NL	
37 — 490		550 A Comfort 550 A 1/2 Balloon
37 — 498	22 × 1 3/8 × 1 1/4 NL	
37 — 501	22 × 1 3/8	

Table 5 — (continued)

Tyre size designation	Old markings	
37 — 540	24 × 1 3/8	
37 — 541		600 A Comfort 600 A 1/2 Balloon 600 × 35 A
37 — 565	25 × 1 3/8	
37 — 584	26 × 1 1/2 × 1 3/8 26 × 1 3/8 × 1 1/2	
37 - 590	26 × 1 3/8	650 A 650 × 35 A
37 - 622	28 × 1 5/8 × 1 3/8	700 × 35 C
37 — 642	28 × 1 3/8 × 1 5/8 28 × 1 3/8	700 × 35 A
40 - 279	14 × 1 1/2	350 × 38 B
40 — 288	14 × 1 1/2 NL	350 × 38
40 — 330	16 × 1 1/2	400 × 38 B
40 — 432	20 × 1 1/2	
40 440	20 × 1 1/2 NL 24 × 1 1/2	500 × 38
40 — 554		
40 — 540	24 × 1 3/8 × 1 1/2 24 × 1 1/2 × 1 3/8	
40 — 571	26 × 1 1/2 C.S. 26 × 1 5/8 × 1 1/2 NL	Clife
40 — 584	26 × 1 1/2	650 × 35 B
40 — 590	26 × 1 3/8 × 1 1/2 NL	
40 — 622	28 × 1 5/8 × 1 1 2 NL	700 × 38 C
40 — 635	28 × 1 1/2 × 1 3/8 28 × 1 1/2	700 B Standard 700 × 35 B 700 × 38 B
44 — 194	10 7 1 5/8	
44 — 288	14 × 1 3/8 × 1 5/8	350 A 350 × 42 A
44 — 340	16 × 1 5/8	
44 — 428	20 × 1 5/8 × 1 1/2	
44 — 484	22 × 1 5/8 × 1 1/2	
44 — 531	24 × 1 5/8 × 1 1/2	
44 — 584	26 × 1 1/2 × 1 5/8 26 × 1 5/8 × 1 1/2 26 × 1 3/4 × 1 1/2	650 B Semi-comfort 650 B 1/2 Balloon 650 × 42 B
	-3 / 1 / 1 / 2	

Tyre size designation	Old markings		
44 — 622	28 × 1 5/8	700 × 42 C	
44 — 635	28 × 1 5/8 × 1 1/2 28 × 1 1/2 × 1 5/8		
47 — 203	12 1/2 × 1.75 × 2 1/4		
47 — 222	11 × 1 3/4		
47 — 305	16 × 1.75 × 2	000	
47 — 317	16 × 1 3/4		
47 — 355	18 × 1.75 × 2		
47 406	20 × 1.75 × 2 20 × 1.75		
47 — 419	20 × 1 3/4		
47 — 501 T	24 × 1 3/4 R	600 × 45 C	
47 — 507	24 × 1.75 × 2 24 × 1.75		
520	24 × 1 3/4		
47 — 559	26 × 1.75 × 2 26 × 1.75		
47 — 571	26 × 1 3/4 26 × 1 5/8	650 × 45 C 650 C S.C.	
47 — 584	26 × 1.75 × 1 1/2	650 × 45 B	
	26 × 1 1/2 × 1 3/4 28 × 1 3/4		
47 — 622	28 × 1.75 28 × 1 5/8 × 1 3/4	700 × 45 C	
54 — 298	14 × 2 × 1 3/4		
54 — 305	16 × 2		
54 — 400	20 × 2 × 1 3/4 20 × 2 F 4 J		
54 — 406	20 × 2.00		
54 — 428	20 × 2		
54 — 559	26 × 2.00		
54 — 571	26 × 1 3/4 × 2 26 × 2 × 1 3/4	650 × 50 C	
	26 × 2 26 × 2 × 2 1/2	N. V. P	
54 — 584	26 × 1 1/2 × 2		
54 — 609	28 × 2	- MATTER	