

AS81582/8

# NOTICE

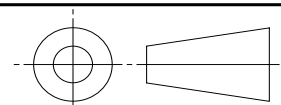
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THIRD ANGLE PROJECTION



CUSTODIAN: AE-8/AE-8C1

PROCUREMENT SPECIFICATION: MIL-C-81582

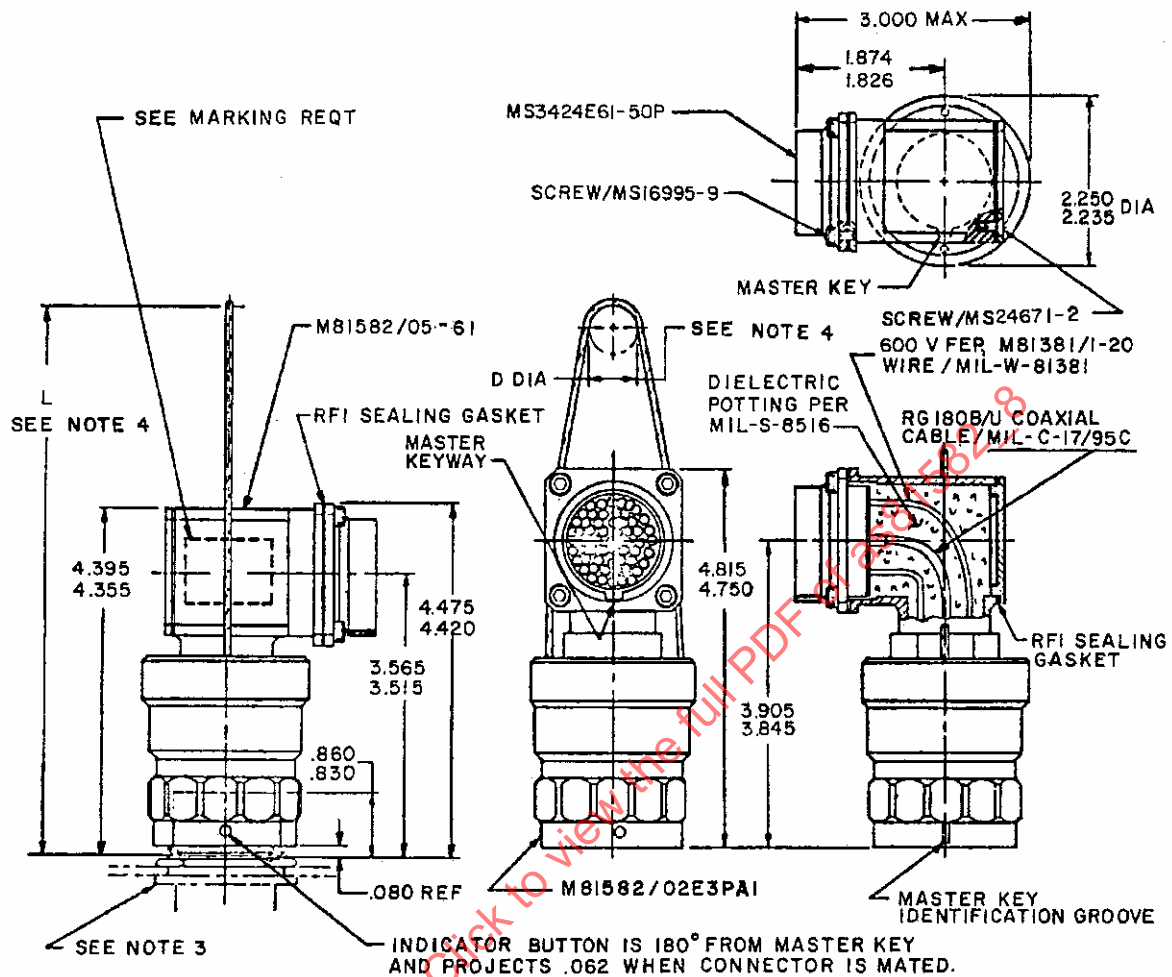
**SAE Aerospace**  
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## AEROSPACE STANDARD

CONNECTOR, ADAPTER ASSEMBLY,  
UMBILICAL CABLE TO STORES INTERFACE,  
LANYARD RELEASE

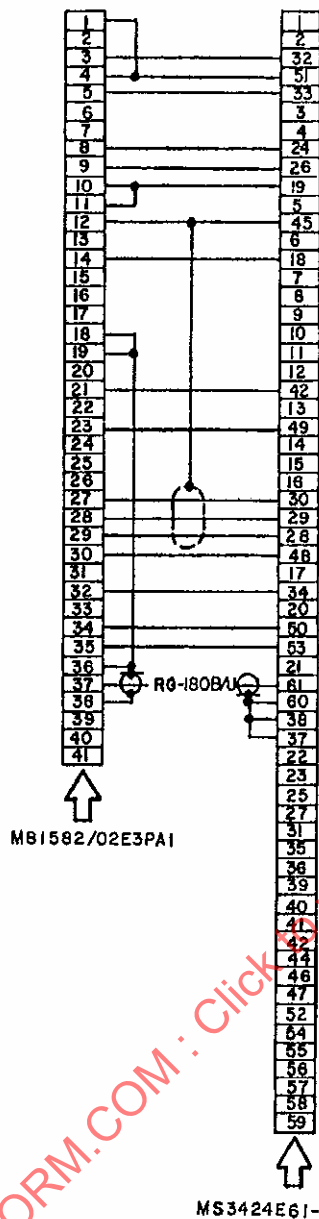
**AS81582/8**  
SHEET 1 OF 5

ISSUED 2004-04



## NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. ALL DIMENSIONS ARE AFTER PLATING.
3. MATING RECEPTACLE (M81582/01E03SA) IS SHOWN TO ESTABLISH OVERALL DIMENSIONS IN MATED CONDITION.
4. L AND D ARE DETERMINED BY THE MIL-C-81582/2 CONNECTOR USED.



M81582/08 ADAPTER SCHEMATIC

INCHES	MM
.062	1.57
.080	2.03
.830	21.08
.860	21.84
1.826	46.38
1.874	47.60
2.235	56.77
2.250	57.15
3.000	76.20
3.515	89.28
3.565	90.55
3.845	97.66
3.905	99.19
4.355	110.62
4.395	111.63
4.420	112.27
4.475	113.67
4.750	120.65
4.815	122.90

## REQUIREMENTS:

CONTACTS: CONTACTS SHALL CONFORM TO THE APPROPRIATE MILITARY SPECIFICATION CONNECTOR REQUIREMENTS.

FINISH: THE ADAPTER FINISH SHALL BE AS SPECIFIED IN MIL-C-81582.

SERVICE RATING: I.

GROUP B INSPECTION: NOT APPLICABLE.

QUALIFICATION: MAJOR COMPONENTS USED IN THE ADAPTER ASSEMBLY SHALL BE QUALIFIED TO THEIR RESPECTIVE PROCUREMENT DOCUMENTS. QUALIFICATION TESTING OF THE ADAPTER ASSEMBLY SHALL BE CONDUCTED ON TWO SAMPLES IN ACCORDANCE WITH TABLE II.

TABLE II. SEQUENTIAL TEST SCHEDULE.

TEST	SPECIFICATION
EXAMINATION OF PRODUCT	MIL-C-81582
DIELECTRIC WITHSTANDING VOLTAGE	MIL-C-81582/8
CIRCUIT RESISTANCE	MIL-C-81582/8
CONTACT RETENTION	MIL-C-81582
TEMPERATURE ALTITUDE	MIL-C-81582/8
VIBRATION	MIL-C-81582/8
SHOCK	MIL-C-81582/8
HUMIDITY	MIL-C-81582
SALT SPRAY (CORROSION)	MIL-C-81582
LOW TEMPERATURE, HIGH HUMIDITY	MIL-C-81582
LANYARD RELEASE FORCE	MIL-C-81582
CIRCUIT RESISTANCE	MIL-C-81582/8
CONTACT RETENTION	MIL-C-81582
DIELECTRIC WITHSTANDING VOLTAGE	MIL-C-81582/8
EXAMINATION OF PRODUCT	MIL-C-81582

ACCEPTANCE TESTING: EACH ADAPTER SUBMITTED FOR ACCEPTANCE SHALL BE SUBJECTED TO THE FOLLOWING TESTS:

- DIELECTRIC WITHSTANDING VOLTAGE AS SPECIFIED IN MIL-C-81582/8.
- CIRCUIT RESISTANCE AS SPECIFIED IN MIL-C-81582/8, AND WIRING CONFORMANCE.
- CONTACT RETENTION AS SPECIFIED IN MIL-C-81582.

PERFORMANCE: THE PERFORMANCE OF EACH CONNECTOR USED ON THE ADAPTER SHALL BE AS SPECIFIED IN THE RESPECTIVE PROCUREMENT DOCUMENTS. THE ADAPTER ASSEMBLY SHALL PERFORM AS STATED HEREIN.

- DIELECTRIC WITHSTANDING VOLTAGE - A TEST VOLTAGE OF  $600 \pm 30$  VOLTS DC SHALL BE APPLIED BETWEEN EACH CONTACT AND ALL OTHERS TIED IN COMMON WITH THE SHELL FOR 15 SECONDS MINIMUM. THE MAXIMUM ALLOWABLE LEAKAGE SHALL BE 25 MICROAMPERES STEADY STATE.
- CIRCUIT RESISTANCE - WHEN MATED, THE CIRCUITS SPECIFIED IN M81582/08, ADAPTER SCHEMATIC (SHEET 2), SHALL NOT EXCEED THE MAXIMUM MILLIVOLT DROP SHOWN IN TABLE I.