

REV. B

SAE AS9111

FEDERAL SUPPLY CLASS 5306

RATIONALE

CORRECT (RELOCATE ) WRENCHING ELEMENT RUNOUT. REVISE THREAD SPECIFICATION TO AS8879. REVISE LIGHTENING HOLE CONFIGURATION (ADD VIEW A) TO ALLOW OPTIONAL SHAPE. ADD EDGE DISTANCE EXCEPTION FOR HEAD MARKING. ADD SURFACE FINISH REQUIREMENTS. REVISE SURFACE TEXTURE SYMBOLS FOR MACHINED SURFACES. ADD AS3062 FOR THREAD RUNOUT. REVISE SENSITIVITY REQUIREMENTS FOR FPI. REFORMAT TABLE 1.

NOTICE

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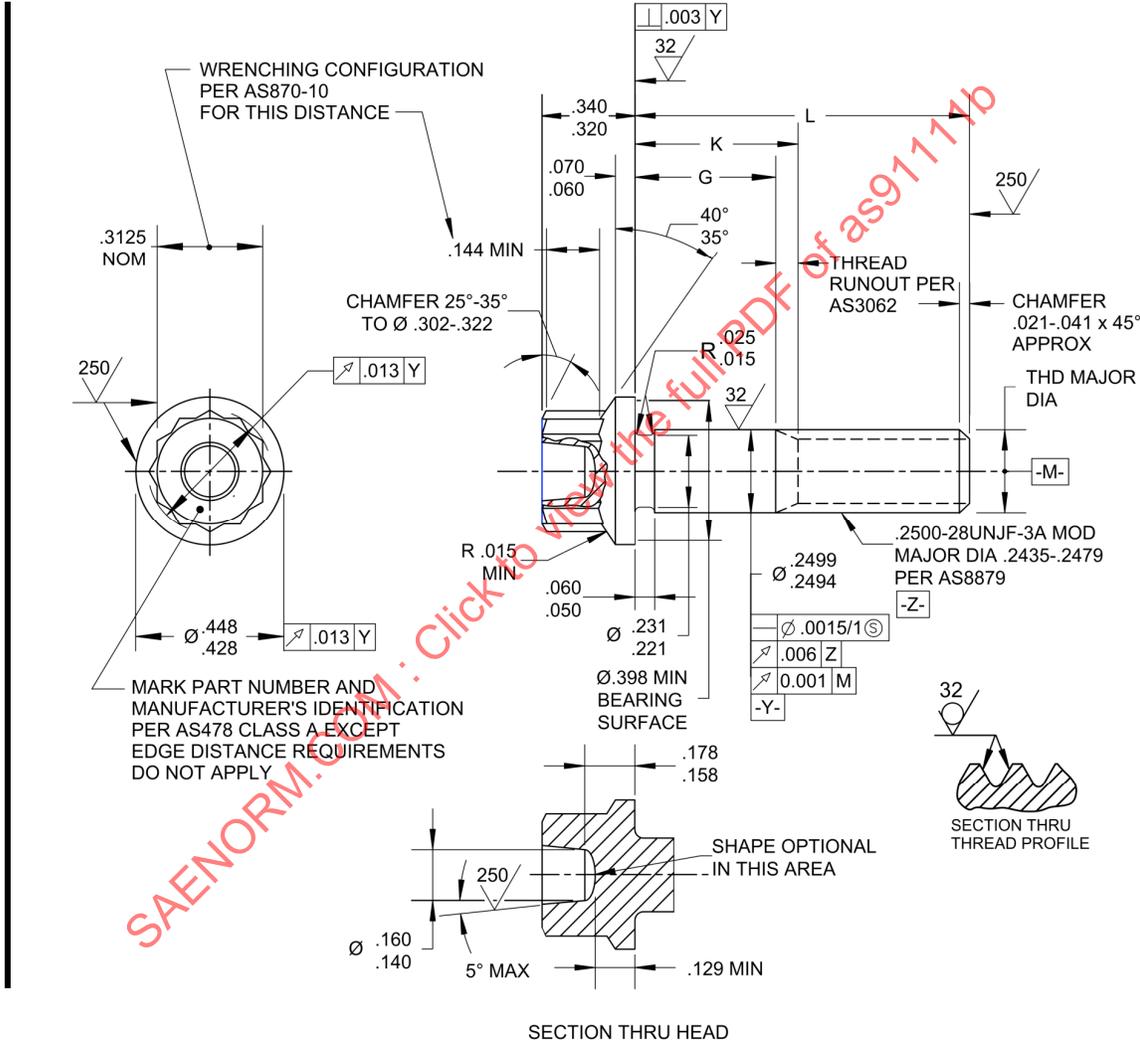
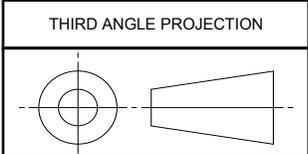


FIGURE 1 - BOLT

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CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7477

**SAE Aerospace**  
An SAE International Group

**AEROSPACE STANDARD**  
(R) BOLT, MACHINE - DOUBLE HEXAGON EXTENDED WASHER HEAD, CLOSE TOLERANCE SHANK, UNS S66286, 130 KSI MIN, .2500-28 UNJF-3A

**SAE AS91111**  
SHEET 1 OF 2

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