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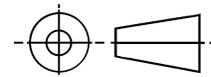
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THIRD ANGLE PROJECTION



ISSUED 1999-04

PREPARED BY SAE COMMITTEE E-25



**AEROSPACE STANDARD**

BOLT, MACHINE-DOUBLE HEXAGON, EXTENDED WASHER HEAD, CORROSION AND HEAT RESISTANT STEEL, .375-24 UNJF-3A

**AS9559**  
SHEET 1 OF 3

AS9559

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION: AS7477.

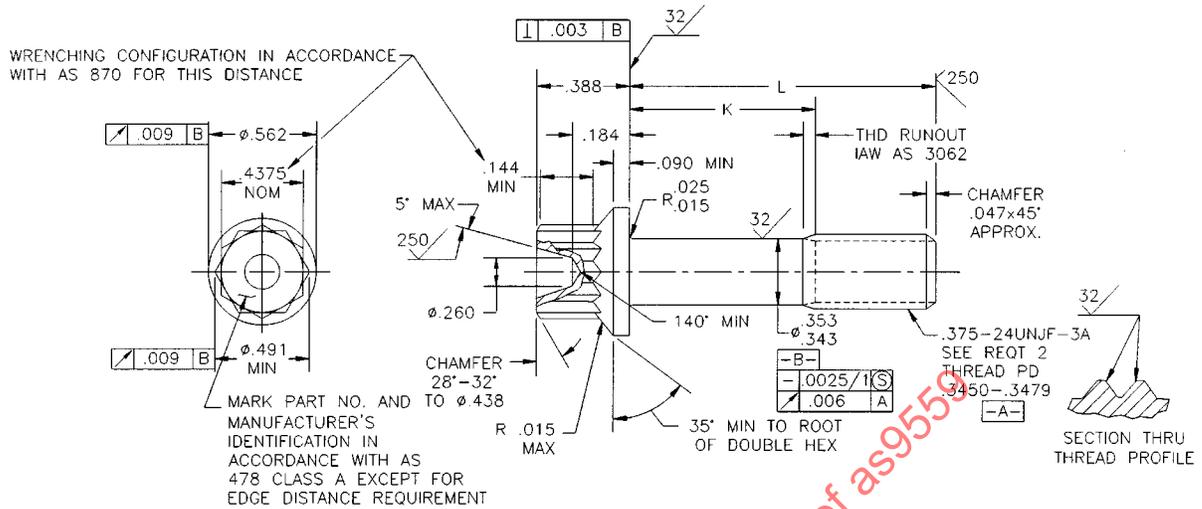


TABLE I. DASH NUMBERS AND DIMENSIONS

DASH NUMBER	L	K	APPROX WEIGHT LB/100	DASH NUMBER	L	K	APPROX WEIGHT LB/100	DASH NUMBER	L	K	APPROX WEIGHT LB/100
-03	.562	.088-.108	3.26	-21	1.688	.628-.688	6.27	-39	3.875	2.815-2.875	12.14
-04	.625	.088-.108	3.42	-22	1.750	.690-.750	6.44	-40	4.000	2.940-3.000	12.47
-05	.688	.088-.108	3.58	-23	1.875	.815-.875	6.77	-41	4.125	3.065-3.125	12.80
-06	.750	.088-.108	3.74	-24	2.000	.940-1.000	7.11	-42	4.250	3.190-3.250	13.13
-07	.812	.088-.108	3.90	-25	2.125	1.065-1.125	7.44	-43	4.375	3.315-3.375	13.46
-08	.875	.088-.108	4.07	-26	2.250	1.190-1.250	7.78	-44	4.500	3.440-3.500	13.89
-09	.938	.088-.108	4.24	-27	2.375	1.315-1.375	8.11	-45	4.625	3.565-3.625	14.23
-10	1.000	.088-.108	4.41	-28	2.500	1.440-1.500	8.44	-46	4.750	3.690-3.750	14.56
-11	1.062	.088-.108	4.58	-29	2.625	1.565-1.625	8.78	-47	4.875	3.815-3.875	14.89
-12	1.125	.088-.125	4.75	-30	2.750	1.690-1.750	9.12	-48	5.000	3.940-4.000	15.23
-13	1.188	.128-.188	4.91	-31	2.875	1.815-1.875	9.46	-49	5.125	4.065-4.125	15.57
-14	1.250	.190-.250	5.08	-32	3.000	1.940-2.000	9.80	-50	5.250	4.190-4.250	15.90
-15	1.312	.252-.312	5.25	-33	3.125	2.065-2.125	10.13	-51	5.375	4.315-4.375	16.23
-16	1.375	.315-.375	5.43	-34	3.250	2.190-2.250	10.47	-52	5.500	4.440-4.500	16.58
-17	1.438	.378-.438	5.60	-35	3.375	2.315-2.375	10.80	-53	5.625	4.565-4.625	16.89
-18	1.500	.440-.500	5.76	-36	3.500	2.440-2.500	11.14	-54	5.750	4.690-4.750	17.23
-19	1.562	.502-.562	5.93	-37	3.625	2.585-2.625	11.47	-55	5.875	4.815-4.875	17.57
-20	1.625	.585-.625	6.10	-38	3.750	2.690-2.750	11.80	-56	6.000	4.940-5.000	17.91
								-57	1.812	.752-.812	6.61
								-58	1.938	.878-.938	6.94

REQUIREMENTS:

- MATERIAL:** CORROSION AND HEAT RESISTANT STEEL IN ACCORDANCE WITH AMS 5731-85.
- THREADS:** THREADS IN ACCORDANCE WITH MIL-S-8879. INCOMPLETE THREADS NOT TO ENTER FILLET.
- DIMENSIONING AND TOLERANCING:** DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M.